

# Purchase Order Receipt Listing

Wednesday, September 30, 2015 7:08:16 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO29859 Receipt Dates from 9/30/2015 to 9/30/2015 All Line Item Types  
All Item ID/GL/WOs All Rec. Employees All Currencies  
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M/ Stock U/M	Required Date	Receiv Date/ Emp	Receiv Qty (PO U/M)	Cost Per Unit/ Receiv Value	Inspected Qty/ Rejected Qty (PO U/M)	MIRB Qty/ Reject Qty	Book Amt
Vendor ID \ Vendor Name VC-COP001 Thyssenkrupp Materials CA Ltd											
PO29859	10		M304B0.250x0.500 f	f	9/28/2015	9/30/2015	60.0000	\$0.91	0.0000	0	\$54.73
CAD	No		304 BAR .250 x .500 f	f	60.0000	DCUSER		\$54.73	0.0000	0	
			m133277								
	11		71401-45		9/28/2015	9/30/2015	1.0000	\$0.00	0.0000	0	\$0.00
	No		PROCUREMENT QUALITY CLAUSES m133277		1.0000	DCUSER		\$0.00	0.0000	0	

Total Received Quantity: 61.0000  
Total Qty to Inspect (PO U/M): 0.0000  
Total Reject Quantity: 0.0000  
Total Receipt Value: \$54.73  
Total Balance Due Quantity: 0.0000

DATE

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.  
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY.  
RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

ALUMINIUM • BAUTON • CUIVRE • PLASTIQUE • ACIER INOX  
ALUMINIUM • BRASS • COPPER • PLASTICS • STAINLESS

Page: 1 ... Continued

\*\*\*\*\*  
\*\*\*\*\* TEL. 800-926-2600 \*\*\*\*\*  
\*\*\*\*\* 9:00 AM TO 4:00 PM \*\*\*\*\*  
\*\*\*\*\*  
\*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA  
CONCORD, ONT.\*

ADD ON TO 850102 VIM SUR-CHARGE ADDED  
MILT TEST REPORTS, PACKING SLIPS ARE TO SENT  
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR  
TO SHIPPING.  
ATTN: CHANTAL/LINDA  
\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*  
\*\* REFERENCED ON IT \*\*

TOTAL 1 BDL GW. 35 LBS

planck 300

Heat Number 0440115

\*\*\* Chemical Analysis \*\*\*

=====

WT LBS	PCS	Quantity	Tag No	Heat Number
25	5	60 FT	457836	0440115
25	5	PCS	Tags	1
LBS	PCS	TOTAL:		

=====

B I L L O F L A D I N G  
1) Our order PEC-850260-1 Your PO # 29859  
STAINLESS STEEL FLAT BAR 304L SLIT/EDGED  
.250" X .500" X 144.0000"

Heat Number 0440115

Tag No 457836

Quantity 60 FT

PCS 5

WT LBS 25

MTR

15/9/30

Ship From: THYSSENKRUPP MATERIALS NA

2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 905-738-9033

Ship To: ( 1 )  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7  
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

No: PEC 956030  
Ship Date 38sep15 at 10:21 From PFM  
Probill  
Via VIM DELIVERY  
FOB CONCORD  
Frt PREPAID  
Route 0 - 0 Manifest  
Vhicle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115 )  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7

695

mercier

4221

DATE

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.  
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY.  
RETOUR DE MARCHANDISES AVEC NOTRE NUMÉRO D'APPROBATION SEULEMENT.  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

ALUMINIUM • LAITON • CUIVRE • PLASTIQUE • ACIER INOX  
ALUMINIUM • BRASS • COPPER • PLASTICS • STAINLESS

Page: 2 . . . . Last



\*\*\*\*\*  
\* WE STOCK STAINLESS STEEL  
\* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT  
\*\*\*\*\*  
\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
ADDED TO EVERY ORDER.\*\*\*  
THYSSENKRUPP MATERIALS NA WILL CONDUCT THEIR  
INVENTORY, SEPT. 24 & 25/2015. THERE WILL BE NO  
CUSTOMER PICKUPS THOSE DAYS. HOWEVER, THE SALES  
OFFICE WILL REMAIN OPEN.

15/10/15

SHIP FROM:  
THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 905-738-9033

SHIP TO: ( 1 )  
DART AEROSPACE

NO: PEC 956030  
SHIP DATE 28SEP15 at 10:21 From PFW  
PROBILL  
Via VIM DELIVERY  
FOB CONCORD  
Frt PREPAID  
Route 0 - 0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115 )  
DART AEROSPACE

B I L L O F L A D I N G

# THYSSENKRUPP MATERIALS NA

## DART AEROSPACE

STAINLESS STEEL FLAT BAR 304L SLIT/EDGED  
250" X .500" X 144.0000"  
PART NO.

**Certificate of Mill Test Results**  
BL PEC-956030-001  
28Sep15  
Pg 1/1

PO/Rel 29859

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by: 

Attn:

**S.I.P.I.**

Via Salsola 6/a 43122 Parma Italy Tel. +39 0521 273198 Fax. +39 0521 273185

DAS  
14  
9-89

PAG. 2/3

CERT. N. 05-14  
DATE: 24/03/14

PACKING LIST NR 303  
YOUR ORDER PO3082

DESCRIPTION OF PRODUCTS

STAINLESS STEEL ROLLED  
EDGES FLAT BARS

FIDELITY STAINLESS LTD  
1303 NORTH SERVICE ROAD EAST  
OAKAVILLE ON L6H 1A7  
CANADA

ASTM A240 - ASTM A480-ASME SA240 - ASME SA480

HEAT	COIL	Quality	LENGTH FEET	THICK INCHES	WIDTH INCHES	WEIGHT LBS	YIELD 0.2% KSI	YIELD 1% KSI	TENSILE STRENGTH KSI	ELONGATION % A50	A5	BEND TEST 180°	HARDNESS BH/MRB	RB
0440115	650750	304/304L	12	1/4	1/2	466	44.52		91.08		53.00		88.00	RB
0440115	650750	304/304L	12	1/4	1	480	44.52		91.08		53.00		88.00	RB
0440115	650750	304/304L	12	1/4	1 1/2	500	44.52		91.08		53.00		88.00	RB
0440115	650750	304/304L	12	1/4	2	1428	44.52		91.08		53.00		88.00	RB
0440115	650750	304/304L	12	1/4	3	491	44.52		91.08		53.00		88.00	RB
0440115	650750	304/304L	12	1/4	4	495	44.52		91.08		53.00		88.00	RB
0440115	650750	304/304L	12	1/4	5	483	44.52		91.08		53.00		88.00	RB
0440115	650750	304/304L	12	1/4	6	457	44.52		91.08		53.00		88.00	RB
1316802	168020100	304/304L	12	3/8	1	455	42.06		96.30		56.00		86.00	RB
1316802	168020100	304/304L	12	3/8	1 1/4	496	42.06		96.30		56.00		86.00	RB
1316802	168020100	304/304L	12	3/8	2	993	42.06		96.30		56.00		86.00	RB
1316802	168020100	304/304L	12	3/8	2 1/2	486	42.06		96.30		56.00		86.00	RB
1316802	168020100	304/304L	12	3/8	3	497	42.06		96.30		56.00		86.00	RB
1316802	168020100	304/304L	12	3/8	4	492	42.06		96.30		56.00		86.00	RB
HEAT	COIL	Quality	C	Si	Mn	P	S	Cr	Mo	Ni	Ti	Co	N	
0440115	650750	304/304L	0.025	0.300	1.710	0.028	0.001	18.070		8.070			0.062	THE STATED MECHANICAL PROPERTIES APPLY TO THE MATERIAL FROM THE SOURCE SHOWN BY SUPPLY COMPANY
1316802	168020100	304/304L	0.028	0.440	1.480	0.038	0.001	18.040		8.030			0.063	

QUENCHING:

1350°

Claudio Cattabiani

Quality control

COUNTRY OF ORIGIN : ITALY FREE FROM MERCURY CONTAMINATION

OK

Quality control

OK

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 12304 DATE: 15/09/30  
 QUANTITY RECEIVED: 60'  
 QUANTITY INSPECTED: 60'  
 QUANTITY REJECTED: 00'  
 THICKNESS ORDERED: 1.250X.500  
 THICKNESS RECEIVED: 1.250X.500  
 SHEET SIZE ORDERED: 29859/133277  
 SHEET SIZE RECEIVED: 29859/133277

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="checkbox"/>	
CORRECT FINISH	<input checked="" type="checkbox"/>	
CORROSION	<input checked="" type="checkbox"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/>	
CORRECT THICKNESS	<input checked="" type="checkbox"/>	
PHOTO REQUIRED	<input checked="" type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/>	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/>	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/>	
CORRECT # ON THE MATERIAL	<input checked="" type="checkbox"/>	
DOES THIS MATERIAL REQUIRE	<input checked="" type="checkbox"/>	
ENGINEERING SIGN OFF	<input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK				
TYPE OF MATERIAL	SIZE OF TEST SAMPLE	HARDNESS / DUREMETER READING	Testers located in the Quality Office	
HRC				
HRB				
DUR A				
DUR D				

**QC 18 INSPECTION**  
 INSPECTED BY: 14  
 DATE: 15/09/30  
 SIGNED OFF BY: 9-89  
 DATE: 15/09/30  
**ENGINEERING SIGNOFF (if required)**

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

# PURCHASE ORDER

Purchase Order ID PO29859  
Purchase Order Date 9/22/2015  
PO Print Date 9/24/2015

Page Number 1 of 4

Order From :

VC-COP001

Ship To : DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL-C/O T27540/PO BOX 4275,POSTAL "A"  
TORONTO, ON M5W 5V8  
CA

Contact Name  
Vendor Phone

905 669 9444

Ship To Contact

Ship To Phone

Ship Via:

VENDOR'S TRUCK

FOB

FCA - (Free Carrier)

Currency

CAD

Terms

Net 30

Customer Tax #

10127-2607

Customer POID

Chantal Lavoie

Buyer

Reg Qty/  
Unit of  
Measure

CD

Reg Date/  
Taxable  
Promise Date

Description/  
Mfg ID

Line  
Reference  
Vendor Part Number  
Line Comments  
Delivery Comments

24.00

Yes

9/28/2015

6061-T6 Bar 1.00 x 12.00

M6061T6B1.000X12.000

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221

14.00

Yes

9/28/2015

17-4 round bar .750

M174R0.750

17-4PH/S17400/TYPE 630 SS ROUND BAR PER AMS 5643/ASTM A564  
GRAIN MUST BE ALONG LENGTH OF BAR. MINIMUM YIELD TENSILE STRENGTH = 100KSI  
MINIMUM ULTIMATE TENSILE STRENGTH = 150 KSI

Line Total:

\$94.92

Line Total:

\$935.64

Note:

PO Instructions: QUOTE NO:  
PEC ST-848130,ST-848130,ST-849201

9/24/2015





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

**PURCHASE ORDER**  
Purchase Order ID PO29859  
Purchase Order Date 9/22/2015  
PO Print Date 9/24/2015  
Page Number 2 of 4

Order From :

VC-COP001  
Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275, POSTAL "A"  
TORONTO, ON M5W 5V8  
CA

Contact Name  
Vendor Phone  
Ship To Contact  
Ship To Phone  
Ship Via:  
Ship Acct:

905 669 9444

VENDOR'S TRUCK

Buyer  
Customer POID  
Customer Tax #  
Terms  
Currency  
FOB

Chantal Lavoie  
10127-2607  
Net 30  
CAD  
FCA - (Free Carrier)

24.00

Yes

9/28/2015

PURCHASE MATERIAL: AISI 303 SS ROUND BAR SPECIFICATION: ASTM A582  
(NOTE: AISI 304/316 NOT ACCEPTABLE)

M303R0.500

303 Round Bar 0.500"

Yes

9/28/2015

PURCHASE MATERIAL: AISI 303 SS ROUND BAR SPECIFICATION: ASTM A582  
(NOTE: AISI 304/316 NOT ACCEPTABLE)

M303R1.000

303 Round Bar 1.00

12.00

Yes

9/28/2015

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221

M6061T6B0.375X01.000

6061T6 BAR .375 x 1.00

12.00

Line Total:

\$35.00

Line Total:

\$88.64

Line Total:

\$42.48

Line Total:

\$42.48

PO Instructions: QUOTE NO:

PEC ST-848130,ST-848130,ST-849201

Note:

9/24/2015



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

**PURCHASE ORDER**  
Purchase Order ID PO29859

Purchase Order Date 9/22/2015  
PO Print Date 9/24/2015

Page Number 3 of 4

Order From :

VC-COP001

Ship To : DART AEROSPACE LTD

THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275, POSTAL "A"  
TORONTO, ON M5W 5V8  
CANADA

Contact Name  
Vendor Phone

905 669 9444

Ship To Contact

Ship To Phone

Ship Via:

VENDOR'S TRUCK

FOB

FCA - (Free Carrier)

Currency

CAD

Terms

Net 30

Customer Tax #

10127-2607

Customer POID

Chantal Lavoie

Buyer

6

M6061T6B1.500X02.500

6061-T6 Bar 1.50 x 2.50

9/28/2015

Yes

12.00

\$10.60

\$127.20

Line Total:

\$127.20

7

M6061T6B2.500X03.500

6061-T6 Bar 2.50 x 3.50

9/28/2015

Yes

12.00

\$24.60

\$295.20

Line Total:

\$295.20

10

M304B0.250X0.500

304 BAR .250 x .500

9/28/2015

Yes

60.00

\$1.20

\$72.00

MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE

AS PER ASTM A276 OR ASTM A240

NOTE: AISI 303 NOT ACCEPTABLE

PO Instructions: QUOTE NO:

PEC ST-848130,ST-848130,ST-849201

Note:

9/24/2015





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

**PURCHASE ORDER**  
Purchase Order ID **PO29859**  
Purchase Order Date 9/22/2015  
PO Print Date 9/24/2015

Page Number 4 of 4

Order From :

VC-COP001

Ship To : DART AEROSPACE LTD

THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275, POSTAL "A"  
TORONTO, ON M5W 5V8  
CANADA

Contact Name  
Vendor Phone  
Ship To Contact  
Ship To Phone  
Ship Via:  
Ship Acct:

905 669 9444

VENDOR'S TRUCK

Buyer  
Customer POID  
Customer Tax #  
Terms  
Currency  
FOB  
CAD  
Net 30  
FCA - (Free Carrier)

Line Total: \$72.00

11 71401-45 PROCUREMENT 9/28/2015 1.00 \$0.00

QUALITY CLAUSES

No

9/28/2015

Procurement Quality Clauses  
A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 part notification by supplier

A043 retention of quality document

Line Total: \$0.00

PO Total: \$1,691.08

PO Instructions: QUOTE NO:

PEC ST-848130,ST-848130,ST-849201

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Change Nbr: 3

Change Date: 9/24/2015